CONTROLLED DOCUMENT

JUL 25 2016

JOB NUMBER 01-5018

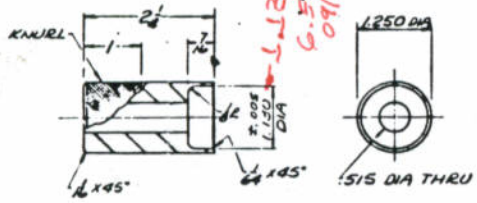
6799518

RELEASED FOR PROD.
DATE: 9/16/16 INT: DEW

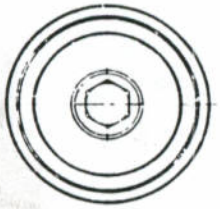
SHOP COPY

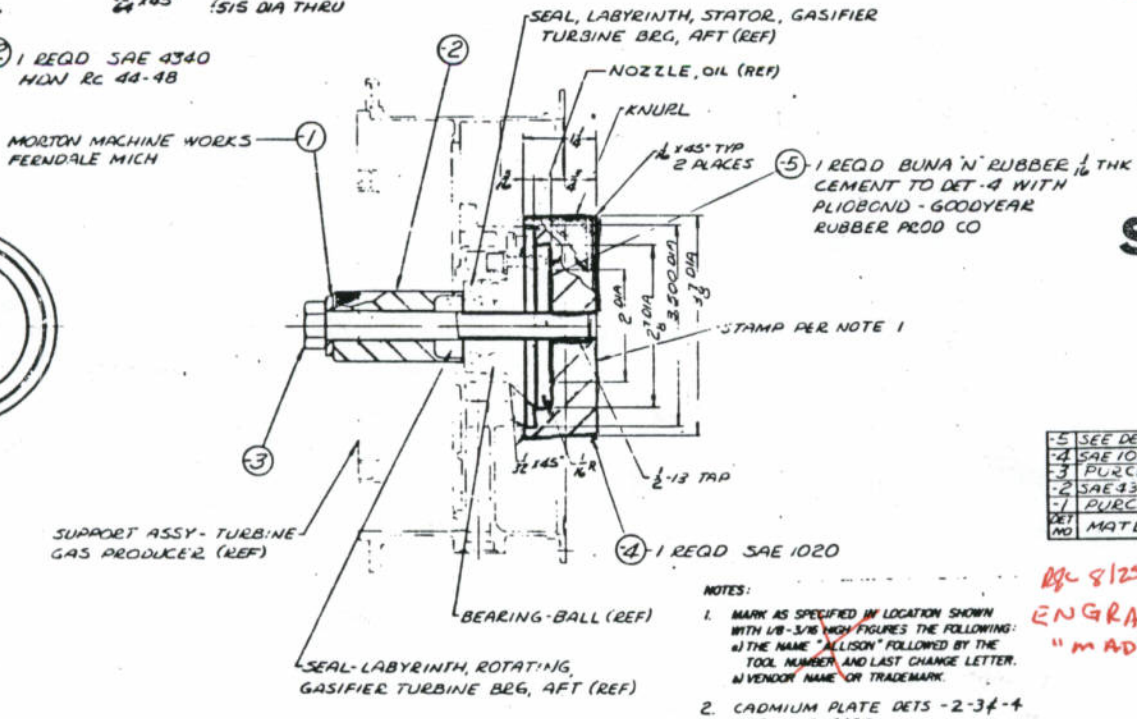
SHOP COPY

1.1301 +.005 -.000 6.5 09/07/06



(-2) 1 REQD SAE 4340 HDN Rc 44-48





-5	SEE DET	PAD	1
-4	SAE 1020	NUT	1
-3	PURCH	HEX HD CAP SCR 1/2-13 x 4 1/2	1
-2	SAE 4340	SLEEVE	1
-1	PURCH	WASHER FW-4	1
DET NO	MATL	DESCRIPTION	NO REQ

6799518

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE DETS -2-3-4 PER AMS 2400

RJL 8/25/16
ENGRAVE T/N, S/N, "MADE IN USA"

REDUCED PRINT

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

AMS 2400
MIL Q 9858

SEE DET		5-7-63
SEE DET		10-4-63
		4-4-63
		10-8-63
		11-14-63
		12-8-63
		1-15-64
NOTED	-	

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

PULLER - GAS PRODUCER BALL BEARING & LABYRINTH SEAL ASSY

73342	D	6799518

SCALE FULL — SHEET 1 OF 1

FOR ENGINE MODELS T63-A-5